

Makrolon® RW6267 X

PC

Covestro Deutschland AG

- MVR (300 °C/1.2 kg) 19 cm³/10 min
- low viscosity
- easy release
- UV stabilized
- flame retardant
- variable content of filler for high reflectance application

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	19	cm³/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Impact Strength (Charpy), +23°C	no break	kJ/m²	ISO 179/1eU
Puncture - maximum force, +23°C	5000	N	ISO 6603-2
Puncture energy, +23°C	47	J	ISO 6603-2
Notched Impact Strength (Izod), 23°C	15	kJ/m²	ISO 180/1A

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, 50°C/h 50N	143	°C	ISO 306
Burning Behav. at 1.5 mm Nom. Thickn.	V-0	class	UL 94

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1340	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 3	h	-
Processing humidity	≤0.02	%	-
Melt temperature	280 - 320	°C	-
Mold temperature	80 - 120	°C	-
Zone 1	250 - 260	°C	-
Zone 2	270 - 280	°C	-
Zone 3	280 - 290	°C	-
Nozzle temperature	290 - 300	°C	-
Back pressure	5 - 15	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, UV stabilized

Additives

Release agent

Features

Light Reflecting

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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